CLAIMS

- 1. A roping detector for a hydrocyclone having a separation chamber with an underflow discharge which under normal operating conditions is conical and impacts upon a splash skirt, comprising a vibration sensor mounted on the splash skirt for detecting a change in the discharge indicative of roping.
- The roping detector of Claim 1, wherein the vibration sensor
 is an ultrasonic sensor.
 - 3. The roping detector of Claim 2, wherein the ultrasonic sensor produces an output signal relative to a baseline threshold which is indicative of a condition of the underflow discharge.

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- 4. A hydrocyclone with a roping detector, comprising a separation chamber with an underflow discharge which under normal operating conditions is conical, a splash skirt upon which the conical discharge normally impacts, and a vibration sensor mounted on the splash skirt for detecting a change in the discharge indicative of roping.
- 5. The hydrocyclone of Claim 4, wherein the vibration sensor is an ultrasonic sensor.

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- 6. The hydrocyclone of Claim 5, wherein the ultrasonic sensor produces an output signal relative to a baseline threshold which is indicative of a condition of the underflow discharge.
- 5 7. A method of detecting roping in a hydrocyclone having a separation chamber with an underflow discharge which under normal operating conditions is conical and impacts upon a splash skirt, comprising the step of monitoring vibration of the splash skirt to detect a change in the discharge indicative of roping.

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- 8. The method of Claim 6, wherein the vibration is monitored with an ultrasonic sensor.
- 9. The method of Claim 8, further including the step of using the ultrasonic sensor to produce an output signal relative to a baseline threshold which is indicative of a condition of the underflow discharge.
- 10. A roping detector for a hydrocyclone having a separation chamber with an underflow discharge which under normal operating conditions is conical, comprising a splash skirt having a cylindrical side wall upon which the conical discharge impacts, and an ultrasonic sensor mounted on the side wall for detecting a change in the discharge indicative of roping.

- 11. The roping detector of Claim 10, wherein the ultrasonic sensor produces an output signal relative to a baseline threshold which is indicative of a condition of the underflow discharge.
- 5 12. The roping detector of Claim 10, wherein the ultrasonic sensor is enclosed within a housing on an outer side of the side wall.
- 13. The roping detector of Claim 12, wherein the ultrasonic sensor produces an output signal relative to a baseline threshold which is indicative of a condition of the underflow discharge.